## **Acme Counter Shutters**

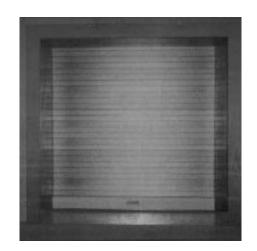
## STANDARD SPECIFICATIONS

Counter Shutter: To be as manufactured by Acme Rolling Steel Door Corporation-Ridgefield, NJ (800) 281-5680.

Slats shall be minimum .050" thickness (galvanized steel 22 gauge), (stainless steel 22 gauge).

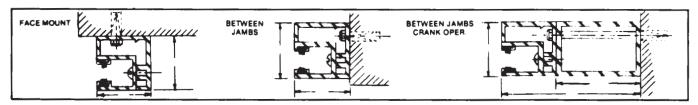
Curtain: To be formed from extruded aluminum "alloy 6063" flat slats. Height of slats 11/4" with a crown depth of 3/8". Slats shall be minimum .050" thickness, (galvanized steel 22 gauge), (stainless steel 22 gauge). Each end of slats to be furnished with endlocks. Bottom bar to be of matching finish.

*Guides*: To be of extruded aluminum "Alloy 6063" and to be fitted with wool pile stripping.



## **GUIDE DETAILS**

*Options*: Counter shutter options include: motor operator (consult factory), special finishes, cylinder locks, soffits & fascias. Guides may be of stainless steel (consult factory).



## **DETAILS & DIMENSIONS**

Counter Balance Assembly: Shall consist of a barrel and spring assembly to counter balance the weight of the door.

**Brackets:** Reinforced steel plates capable of supporting counter balance assembly, acting as an end closure and providing mounting for hood.

*Hood*: Aluminum .040" thickness (24 gauge galvanized steel), (24 gauge stainless steel) hood supports as needed to prevent excessive sag.

Locking Device: Doors equipped with slide bolts inside and lift handles.

*Finishes*: All aluminum with a 204 R1 clear anodized finish. Galvanized steel slats prime painted. Stainless steel with #4 finish. All other exposed ferrous surfaces to be factory primed.

